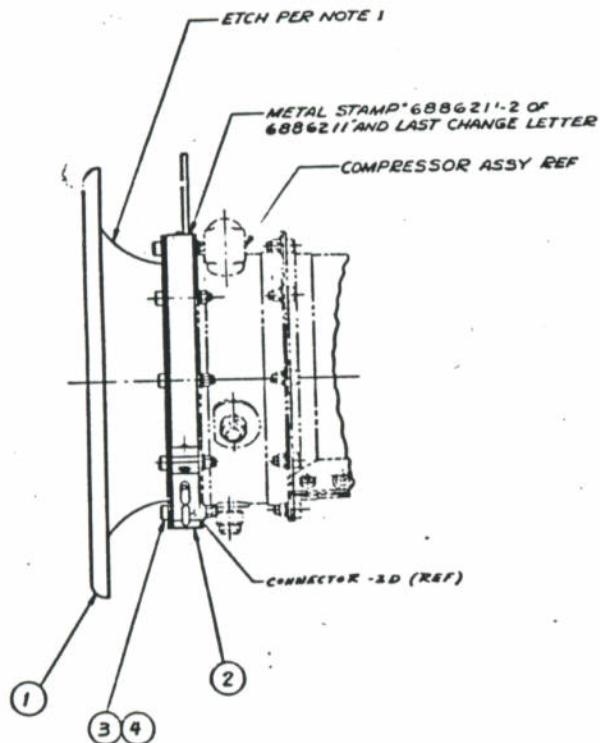


SHOP COPY

REVISIONS			
CURRENT CHG LETTER	APPROVED	DESCRIPTION	DATE APPROVED
SHEET 2 A	X	11,2 SEE SHEET NO. 6	10-8-17 MFL-4493
SHEET 2			



REDUCED
PRINT

USED ON ENGINE
MODEL 250 SERIES

ITEM NO.	ITEM NO. OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES	SAF. NO.
4 10	NUT-HEX SELF-LOCK	164-92	STEEL		1
3 10	CAPSCREW,SC NO	164-22X.875LG	STEEL		1
2 1	PING		CRIMPED CONSTR		2
1 1	BELL		CRIMPED CONSTR		3

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
2. MARK AS SPECIFIED WITH 1/8-3/16 HIGH FIGURES AS SHOWN ON ITEM 2

Each part purchased separately
must be stamped or etched with
TYPE OR SIZE OF LETTERING
IF SUFFICIENT OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

GEOMETRIC CHARACTERISTICS SYMBOLS

<input checked="" type="checkbox"/> 1	<input type="checkbox"/> 2	<input type="checkbox"/> 3	<input type="checkbox"/> 4
<input type="checkbox"/> 5	<input type="checkbox"/> 6	<input type="checkbox"/> 7	<input type="checkbox"/> 8
<input type="checkbox"/> 9	<input type="checkbox"/> 10	<input type="checkbox"/> 11	<input type="checkbox"/> 12
<input type="checkbox"/> 13	<input type="checkbox"/> 14	<input type="checkbox"/> 15	<input type="checkbox"/> 16
<input type="checkbox"/> 17	<input type="checkbox"/> 18	<input type="checkbox"/> 19	<input type="checkbox"/> 20

SEE ITEMS

HEAT TREAT AND COATINGS

INSPECTION APPROVAL

REMOVE BURRS AND BREAK SHARP
EDGES O10 UOS

ALLUS OTHERWISE SPECIFIED

VAL. ON HOLES = 1"

VAL. ON 2 PLACE DECIMAL = 0.02

VAL. ON 3 PLACE DECIMAL = 0.002

VAL. ON 5 PLACE DECIMAL = 0.0002

MATERIALS

CHAR. 14.00 C1400

CHAR. 2

CHAR. 3

CHAR. 4

CHAR. 5

CHAR. 6

CHAR. 7

CHAR. 8

CHAR. 9

CHAR. 10

CHAR. 11

CHAR. 12

CHAR. 13

CHAR. 14

CHAR. 15

CHAR. 16

CHAR. 17

CHAR. 18

CHAR. 19

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CHAR. 107

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CHAR. 109

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